

S3000E

Open cooling towers











Key benefits

- Unmatched energy savings, with less than 2 years payback
- Low maintenance and easy inspection, 25% reduction in annual maintenance costs
- Extreme low sound levels, outperforming counterflow axial fan units

S3000E characteristics

Cross flow, axial fan, induced draft

Capacity range

16 - 285 l/s

Water distribution

Gravity, with weir dams for variable flow

Maximum entering water temperature

55°C standard fill 60°C with alternative fill

Typical applications

- Medium to large HVAC and industrial applications
- Replacement of field erected towers



Unmatched energy saving

- Evaporative cooling for system-wide energy saving at lower operating temperatures.
- Axial fan uses half the energy of similar centrifugal fan units.
- Save pump kW! Less pump head for this gravity water distribution system. In periods of reduced load, weir dams close off partly the hot water basin saving pump energy.
- <u>BACross fill</u> factory-configured for maximum water/air contact and low air pressure drop for optimal cooling tower efficiency with limited energy consumption.
- High efficiency fan motors
- XES3000E line with smaller motors to reduce electricity consumption for the same cooling capacity.

Low maintenance and easy inspection

- The S3000E has a **spacious plenum** (internal area) and **easy access** to inspect and maintain safely the unit interior components. **Unrivalled comfort, while standing** inside.
- Upgrade the unit interior with ladder and platform for quick and safe access to all unit components.
- Access via large hinged door to optional internal walkway: no basin draining needed for unit interior or fill pack inspection.
- You can inspect and clean easily the core of the <u>BACross fill</u> sheet by sheet without dismantling.
 BACross design reduces fouling. Optional <u>telescopic supports</u> for easy replacement of the sheets.
- The fill includes integrated **drift eliminators**.
- Inspection of water distribution system (hot water basin and nozzles) possible outside the unit, during operation.
- <u>Distribution basin covers</u> prevent debris collecting in the unit.
- Self-cleaning cold water basin and fill above **sloped basin** to flush out dirt and debris.
- Fans are easily accessible from the in- and outside
- Optional <u>clean out port</u> **helps remove** silt and sludge from the cooling tower basin.
- Removable suction strainer anti-vortex hood.
- Optional <u>sump sweeper piping</u> prevents sediment collecting in the cold water basin.
- Various corrosion-resistant materials, including the <u>Baltiplus 810TM</u> coating for guaranteed long service life.

Extreme low sound levels

- A choice of various fan types such as low noise axial fans and <u>Whisper Quiet fans</u> for <u>minimal</u> surrounding noise
- BACross fill smoothly guides the water all the way into the basin without water splash noise.
- Try our XES3000E line with smaller motors for extremely low noise levels.
- Factory designed, tested and rated <u>sound attenuation</u> is available on air inlet and discharge to cut operation noise even further.

Unmatched hygiene control



- Easy-clean and easy-inspect S3000E towers reduce hygiene risks from bacteria (eg Legionella) or biofilm inside.
- Self-cleaning cold water basin and fill above **sloped basin** to flush out dirt and debris.
- BACross fill for reduced fouling and easy sheet by sheet cleaning without dismantling.
- The fill includes integrated **drift eliminators**.
- **Combined inlet shields** block sunlight to prevent biological growth in the tower, filter the air and stop water splashing outside.
- Distribution basin covers prevent debris collecting in the unit.
- Optional <u>clean out port</u> **helps remove** silt and sludge from the cooling tower basin.
- Optional <u>sump sweeper piping</u> prevents sediment collecting in the cold water basin.

Year round reliable operation

- Top rated thermal performance meets any flow and temperature needs.
- The thermal performance of S3000E cooling towers is tested and certified by CTI.
- Patented <u>BACross sheet fill</u> with **maximum air and water contact** gives unbeatable heat transfer performance.
- Various corrosion-resistant materials, including the <u>Baltiplus 810[™] coating</u> and FRP casing panels for guaranteed long service life.
- Optional <u>gear-drive system</u> for more efficiency and less maintenance.

Want to use the S3000E cooling tower to cool your process water? Contact your <u>local BAC</u> representative.

Downloads

- S3000E open cooling tower
- Operating and maintenance S3000E
- Rigging and installation S3000E